



ELEGOO Mars 4 ultra Printer Instructions



CreaPRINT Surgical guide HT spring-green

STERILISIERBARE BOHRSCHABLONENE

REF 1084226

PRINTER SETTINGS

Layer Height	0,1 mm
Bottom Layer Count	5
Exposure Time	6 sec.
Bottom Exposure Time	40 sec.
Transition Layer Count	5
Transition Type	linear
Waiting Mode During Printing	
Rest Time Before Lift	2 sec.
Rest Time After Lift	
Rest Time After Retract	
Bottom Lift Distance	3 mm + 6 mm
Lifting Distance	3 mm + 6 mm
Bottom Retract Distance	7 mm + 2 mm
Retract Distance	7 mm + 2 mm
Bottom Lift Speed	60 & 200 mm / min.
Lifting Speed	60 & 200 mm / min.
Bottom Retract Speed	300 & 150 mm / min.
Retract Speed	300 & 150 mm / min.

