



# Phrozen 8K mini Printer Instructions



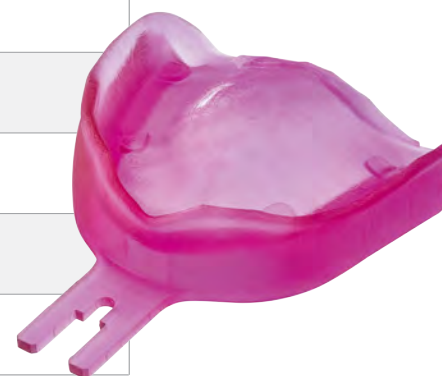
## CreaPRINT TRAY hot-pink

INDIVIDUELLE ABDRUCKLÖFFEL

REF 1084221

### PRINTER SETTINGS

|                              |             |
|------------------------------|-------------|
| Layer Height                 | 0,15 mm     |
| Bottom Layer Count           | 6           |
| Exposure Time                | 8 sec.      |
| Bottom Exposure Time         | 35 sec.     |
| Transition Layer Count       | 6           |
| Transition Type              | linear      |
| Waiting Mode During Printing | 7,14 sec.   |
| Rest Time Before Lift        | 0 sec.      |
| Rest Time After Lift         | 0 sec.      |
| Rest Time After Retract      | 4 sec.      |
| Bottom Lift Distance         | 5 mm        |
| Lifting Distance             | 5 mm        |
| Bottom Retract Distance      | 5 mm        |
| Retract Distance             | 5 mm        |
| Bottom Lift Speed            | 60 mm/min.  |
| Lifting Speed                | 60 mm/min.  |
| Bottom Retract Speed         | 150 mm/min. |
| Retract Speed                | 100 mm/min. |



Stand:2025-09