



Phrozen 8K mini Printer Instructions



CreaPRINT TRY-IN gum

EINPROBEKÖRPER / INTERIMSPROTHESEN REF 1084233

PRINTER SETTINGS

Layer Height	0,1 mm
Bottom Layer Count	5
Exposure Time	8 sec.
Bottom Exposure Time	35 sec.
Transition Layer Count	10
Transition Type	linear
Waiting Mode During Printing	resting time
Rest Time Before Lift	0 sec.
Rest Time After Lift	0 sec.
Rest Time After Retract	4 sec.
Bottom Lift Distance	4 mm
Lifting Distance	4 mm
Bottom Retract Distance	
Retract Distance	
Bottom Lift Speed	60 mm/min.
Lifting Speed	60 mm/min.
Bottom Retract Speed	150 mm/min.
Retract Speed	100 mm/min.

