



Zirkonzahn P4000 Printer Instructions

CreaPRINT MODEL taupe-gray

MODELLHERSTELLUNG

REF 1084208

PRINTER SETTINGS

Bottom Layer Count	5
Transition Layer Count	5
Transition Type	linear
Exposure Time	8 sec.
Bottom Exposure Time	50 sec.
Light-Off Delay	1 sec.
Lift Distance	5,0 mm
Bottom Lift Distance	6,0 mm
Lifting Speed	180 mm/min.
Bottom Lift Speed	65 mm/min.
Retract Distance	150 mm/min.

