



Zirkonzahn P4000 Printer Instructions



CreaPRINT TRAY aqua

INDIVIDUELLE ABDRUCKLÖFFEL REF 1084220

PRINTER SETTINGS

Bottom Layer Count	8
Transition Layer Count	5
Transition Type	linear
Exposure Time	3,50 sec.
Bottom Exposure Time	30,00 sec.
Light-Off Delay	1 sec.
Lift Distance	6,0 mm
Bottom Lift Distance	8,0 mm
Lifting Speed	180 mm/min.
Bottom Lift Speed	65 mm/min.
Retract Distance	150 mm/min.

