



Anycubic Photon Mono M7Pro Instructions



M-PRINT Model 2.0 deep-black

MODELLHERSTELLUNG

REF 1084024 1.000g
REF 1084023 500g

PRINTER SETTINGS

Wannenheizung max. 23°C



Layer Thickness	0,05 mm
Bottom Layer Count	5
Exposure Time	5 sec.
Bottom Exposure Time	35 sec.
Transition Layer Count	10
Transition Type	linear
Transition Layer Interval Time Difference	2,727 sec.
Waiting Mode During Printing	Resting time
Light-off delay	0,5
Bottom Lift Distance	5+3 mm
Lifting Distance	3+5 mm
Bottom Lift Speed	120 + 180 mm/min.
Lifting Speed	120 + 360 mm/min.
Bottom Retract Speed	240 + 100 mm/min.
Retract Speed	360 + 120 mm/min.

