



# Anycubic Photon Mono M7Pro Instructions



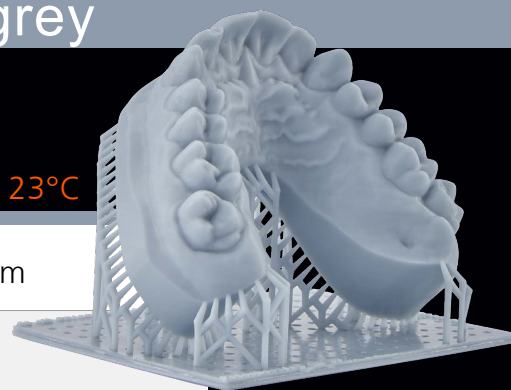
## M-PRINT Model 2.0 shark-grey

MODELLHERSTELLUNG

REF 1084022 1.000g

PRINTER SETTINGS

Wannenheizung max. 23°C



|                                           |                   |
|-------------------------------------------|-------------------|
| Layer Thickness                           | 0,1 mm            |
| Bottom Layer Count                        | 5                 |
| Exposure Time                             | 4,5 sec.          |
| Bottom Exposure Time                      | 35 sec.           |
| Transition Layer Count                    | 10                |
| Transition Type                           | linear            |
| Transition Layer Interval Time Difference | 2,773 sec.        |
| Waiting Mode During Printing              | Resting time      |
| Light-off delay                           | 0,5               |
| Bottom Lift Distance                      | 5+3 mm            |
| Lifting Distance                          | 3+5 mm            |
| Bottom Lift Speed                         | 120 + 180 mm/min. |
| Lifting Speed                             | 120 + 360 mm/min. |
| Bottom Retract Speed                      | 240 + 100 mm/min. |
| Retract Speed                             | 360 + 120 mm/min. |
|                                           |                   |
|                                           |                   |
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