

ELEGOO Mars 4 ultra Printer Instructions

M-PRINT Model 2.0 deep-black

PRODUCTION OF MODELS

REF 1084024 1.000g
REF 1084023 500g



PRINTER SETTINGS

Layer Height	0.1 mm
Bottom Layer Count	5
Exposure Time	6 sec.
Bottom Exposure Time	33 sec.
Transition Layer Count	10
Transition Type	linear
Waiting Mode During Printing	
Rest Time Before Lift	3 sec.
Rest Time After Lift	
Rest Time After Retract	
Bottom Lift Distance	5 mm + 3 mm
Lifting Distance	3 mm + 5 mm
Bottom Retract Distance	5mm + 3 mm
Retract Distance	5mm + 3 mm
Bottom Lift Speed	120 & 180 mm/min.
Lifting Speed	120 & 360 mm/min.
Bottom Retract Speed	240 & 100 mm/min.
Retract Speed	360 & 120 mm/min.



Stand:2026-07