



Phrozen 8K mini Printer Instructions

M-PRINT Model 2.0 deep-black

MODELLHERSTELLUNG

REF 1084024 1.000g
REF 1084023 500g

PRINTER SETTINGS

Layer Height	0,05 mm
Bottom Layer Count	5
Exposure Time	5 sec.
Bottom Exposure Time	30 sec.
Transition Layer Count	10
Transition Type	linear
Waiting Mode During Printing	2,58 sec.
Rest Time Before Lift	0 sec.
Rest Time After Lift	0 sec.
Rest Time After Retract	4 sec.
Bottom Lift Distance	3 mm
Lifting Distance	3 mm
Bottom Retract Distance	3 mm
Retract Distance	3 mm
Bottom Lift Speed	60 mm/min.
Lifting Speed	60 mm/min.
Bottom Retract Speed	100 mm/min.
Retract Speed	100 mm/min.

